



Dart Aerospace Ltd.
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D350-607-511
Job Sheet 199862



Part No: D350-607-511

Job Qty: 4 pcs

Part Name: AS350/AS355 Quick Release Basket/Long Cargo Tube Mounting Provisions, Flts LH/RH



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 9/3/19

Job Tracking No:

Due Date: 9/27/19

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: IIN-D350-607-3 REV.F IPP REV:A NEW ISSUE 10-06-28 JLM VERIFIED BY: LL IPP REV:B 13.12.30 PER RE.C ECN13-672 DD VERF:RQ IPP REV:C 14.06.09 AS PER ECN14-572 DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
140	Packaging 1 - Pick Kit	4 pcs		9/27/19	0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		



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Container No: S222616



Part: D350-607-511

Job No: 199862

Serial No/Batch: S222616

Revision: F

Inspector:

Exp Date:

Instructions: TC STC SH94-14 Issue 7, FAA STC SR002131

					Packaging 1 - 31	
					Packaging 1 - 32	
					Packaging 1 - 33	
					Packaging 1 - 34	
					Packaging 1 - 35	
					Packaging 1 - 36	
150 QC 4	4 pcs	9/27/19	0.00 0.00		QC 4 - 28	
					QC 4 - 58	
					QC 4 - 69	
					QC 4 - 9	
					QC 4 - 46	
					QC 4 - 68	
					QC 4 - 72	
					QC 4 - 74	68-6
					QC 4 - 75	87
						SVD
160 Packaging 3-1 - Stock - B4B	4 pcs	9/27/19	0.00 0.00		Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	68-6
					Packaging 3 - 25 - B4B	87
					Packaging 3 - 26 - B4B	SVD
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	DAG
					Packaging 3 - 36 - B4B	21
165 DC - 1 - B4B	4 pcs	9/27/19	0.00 0.00		DC - 1 - B4B	9-39
					DC - 2 - B4B	
170 QC 21 - FG	4 pcs	9/27/19	0.00 0.00		QC 21 - FG - 21	DAG
					QC 21 - FG - 70	21
					QC 21 - FG - 53	9-39

Part Op 140 - Pick Kit
 Descriptions: 150 - QC4- 100% Inspect kits for completeness
 160 - Identify as per dwg & Stock Location: _____

165 - Document Control - Photocopy bluefile & type labels per PPP D350-607-511 CHG008
 170 - QC21- Final Inspection - Work Order Release

012002

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4-14A	Bolt	80 Ea (20 ea)	140-Packaging 1 - Pick Kit	5212407
AN4-42A	Bolt	16 Ea (4 ea)	140-Packaging 1 - Pick Kit	5212408
AN6-13A	Bolt	8 Ea (2 ea)	140-Packaging 1 - Pick Kit	5180707
D3501-1	Bushing	32 pcs (8 ea)	140-Packaging 1 - Pick Kit	5178115
D3910-3	Crosstube Lug	8 pcs (2 ea)	140-Packaging 1 - Pick Kit	5178132x2 5178118x6
D3910-5	Crosstube Lug	4 pcs (1 ea)	140-Packaging 1 - Pick Kit	5213880
D3910-7	Crosstube Lug	4 pcs (1 ea)	140-Packaging 1 - Pick Kit	5178149
D3984-030	Rubber Extrusion, X-tube, 3"	32 pcs (8 ea)	140-Packaging 1 - Pick Kit	5213366
D4148-041	Fwd Crosstube Lug Assembly	4 pcs (1 ea)	140-Packaging 1 - Pick Kit	5215034
D4149-041	Aft Crosstube Lug Assembly	4 pcs (1 ea)	140-Packaging 1 - Pick Kit	5202036x1 5208747x1
D4775-041	Strut Assembly	8 pcs (2 ea)	140-Packaging 1 - Pick Kit	5201171x4 5217910x1 521180x1
D4776-3	Skirtube Clevis	8 pcs (2 ea)	140-Packaging 1 - Pick Kit	5214182
MS21042L4	Nut	96 Ea (24 ea)	140-Packaging 1 - Pick Kit	5211536
MS21042L6	Nut	8 Ea (2 ea)	140-Packaging 1 - Pick Kit	5142495
NAS1149F0432P	Washer (AN960-416L)	160 Ea (40 ea)	140-Packaging 1 - Pick Kit	5214714
NAS1149F0663P	Washer (AN960-616)	16 Ea (4 ea)	140-Packaging 1 - Pick Kit	5166716
D4085-3	Placard	4 pcs (1 ea)	140-Packaging 1 - Pick Kit	5175041
D4713-1	Spacer	4 pcs (1 ea)	140-Packaging 1 - Pick Kit	51941839
MS3367-5-0	Tie Wrap	4 Ea (1 ea)	140-Packaging 1 - Pick Kit	5050161

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
140-Packaging 1 - Pick Kit	AN4-14A	80	129	0
	AN4-42A	16	44	0
	AN6-13A	8	84	0
	D3501-1	32	191	0
	D3910-3	8	76	0
	D3910-5	4	79	0
	D3910-7	4	116	0
	D3984-030	32	108	0
	D4085-3	4	25	0
	D4148-041	4	2	0
	D4149-041	4	22	0
	D4713-1	4	69	0
	D4775-041	8	12	0
	D4776-3	8	34	0
	MS21042L4	96	1,030	0
	MS21042L6	8	218	0
	MS3367-5-0	4	123	0
	NAS1149F0432P	160	676	0
	NAS1149F0663P	16	374	0

Part Specifications

Specifications could not be found.

Plex 9/3/19 3:06 PM Dart.lajeunesse.marie

Date:

NCR No.

Route update only

NCR No.		Job: _____		Part No. _____		DISPOSITION		DEPARTMENT/PROCESS		MRB (QSI042)	
Date :		Sequence #:		QTY Affected :		Rework Scrap Use-as-is		Skid-tube Machining Large Fab		Eng. (Non-AW) Prod. Eng. Coord. Rec/Store/Packaging	
Description Work Order Deviation		Disposition		Completed By		Lead hand / Supervisor		QC / QA Coordinator		Engineering Water Jet Supplier Quality	
Root Cause		FAULT CATEGORY		Other/Details:		Positioned Wrong Outside Tolerance Drawing Finish Part Lost/Missing Misread		Power Loss/Surge Folio/Program Grain Direction Weld Wrong Stock Pulled Out of Sequence Off-set/Set-up			
Operator Manufacturing Process Equip/Tooling Handling/Preservation Material Product Improvement Process Improvement Human Factors		Pressure/Forced Bending Crushing Cracks Crimp/Kink/Ripple/Wave/Twist Marks/Chatter Mislabeled		Contamination Misaligned/off center BOM/Route Broken/Damage/Defect Incomplete/Unclear Instructions Drill Holes Fit/Function							

5.0 PARTS LIST

QTY -541	QTY -543	QTY -545	QTY -547	QTY -511	QTY -501	PART NUMBER	DESCRIPTION
X						D350-607-541	HELI-UTILITY-BASKET
	X					D350-607-543	HELI-UTILITY-BASKET
		X				D350-607-545	HELI-UTILITY-BASKET
			X			D350-607-547	HELI-UTILITY-BASKET
1	1	1	1	X		D350-607-511	QUICK RELEASE BASKET MOUNTING KIT
					X	D350-607-501	CONVERSION KIT
1	1	1	1		1	D2690-6	LANYARD
				8	8	D3501-1	BUSHING
				2	2	D3910-3	X-TUBE LUG
				1	1	D3910-5	X-TUBE LUG
				1	1	D3910-7	X-TUBE LUG
1	1	1	1		1	D3912-041	EYEBOLT RECEIVER ASSY
				8	8	D3984-030	RUBBER EXTRUSION, X-TUBE
1						D4030-041	LONG BASKET ASSY
	1					D4030-043	LONG BASKET ASSY, LIGHTWEIGHT
		1				D4032-041	SHORT BASKET ASSY
			1			D4032-043	SHORT BASKET ASSY, LIGHTWEIGHT
1					1	D4917-300	PLACARD, MAX LOAD
1						D4086-200	PLACARD, MAX LOAD
	1				1	D4917-315	PLACARD, MAX LOAD
	1					D4086-215	PLACARD, MAX LOAD
		1			1	D4917-320	PLACARD, MAX LOAD
		1				D4086-220	PLACARD, MAX LOAD
			1		1	D4917-332	PLACARD, MAX LOAD
1	1	1	1	1	1	D4085-3	PLACARD, INSTRUCTIONS
			1			D4086-232	PLACARD, MAX LOAD
				1	1	D4148-041	FWD X-TUBE LUG ASSY
				1	1	D4149-041	AFT X-TUBE LUG ASSY
1	1	1	1		1	D4150-041	ATTACHMENT ARM ASSY
1	1	1	1		1	D4151-041	BASKET FWD HARDPOINT ASSY (LOWER)
1	1	1	1		1	D4151-043	BASKET FWD HARDPOINT ASSY (UPPER)
				1	1	D4773-1	SPACER
				2	2	D4775-041	STRUT ASSEMBLY
				2	2	D4776-3	SKIDTUBE CLEVIS
6	6	6	6		6	AN4-13A	BOLT
				20	22	AN4-14A	BOLT
				4	4	AN4-42A	BOLT
1	1	1	1		1	AN4C15	BOLT
1	1	1	1		1	AN310C4	CASTELLATED NUT
				2	2	AN6-13A	BOLT
1	1	1	1		1	MS17984-C413	QUICK RELEASE PIN
6	6	6	6	24	32	MS21042L4	NUT (OR MS21042-4)
				2	2	MS21042L6	NUT
1	1	1	1		1	MS24665-151	COTTER PIN
				1	1	MS3307-550	TIE WRAP
2	2	2	2		2	NAS1515H4L	WASHER
12	12	12	12	40	56	NAS1149F0432P	WASHER
3	3	3	3		3	NAS1149C0463R	WASHER
				4	4	NAS1149F0663P	WASHER

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